



## RESEARCH ARTICLE - MATERIALS ENGINEERING

### Release of Copper / Magnesium Ions from Hydroxyapatite-Based Fiber Scaffolds Hasten Bone Healing and Regeneration

Adil Elrayah<sup>1,2\*</sup>, Jie Weng<sup>2</sup>, Dongqin Xiao<sup>3</sup>, Azher S Barrak<sup>4</sup>

<sup>1</sup>Medicine Collage, Karary University, Omdurman, 12304, Sudan

<sup>2</sup>Key Laboratory of Advanced Technologies of Materials (MOE), School of Materials Science and Engineering, Southwest Jiaotong University, Chengdu, 610031, China

<sup>3</sup>Research Institute of Tissue Engineering and Stem Cells, Nanchong Central Hospital, The Second Clinical College of North Sichuan Medical College, Nanchong, Sichuan, 637000 China

<sup>4</sup>Ozone NDT Consulting LLC, Fort Worth, Texas, USA

\* Corresponding author E-mail: [adil.karary@karary.edu.sd](mailto:adil.karary@karary.edu.sd)

#### Article Info.

#### Abstract

##### Article history:

Received  
12 May 2024

Accepted  
17 July 2024

Publishing  
30 September 2024

Releasing inorganic ions from Ca/P biomaterials could provide an alternative approach to using growth factors to improve bone healing. Two types of hydroxyapatite HA fiber scaffolds, copper-doped (CuHA) and magnesium-doped (MgHA), were fabricated by using the sol-gel method. Two types of scaffolds were immersed in simulated body fluid SPF (i.e., Phosphate Buffered Saline PBS) for 30 days. The results after immersions indicated the amount of Cu and Mg ions released from scaffolds. A low amount of Mg and Cu ions could improve vascular endothelial growth factor (VEGF) and angiogenesis around bone, thus can hasten bone healing and regeneration.

This is an open-access article under the CC BY 4.0 license (<http://creativecommons.org/licenses/by/4.0/>)

Publisher: Middle Technical University

**Keywords:** Scaffolds; Hydroxyapatite; Ions; Copper; Magnesium.

## 1. Introduction

The structure, chemistry, and mechanical properties of natural bone have been reviewed in numerous articles [1, 2]. Biological apatite deviates from the stoichiometric composition of HA and contains significant amounts of ion substitution impurities such as Na<sup>+</sup>, Mg<sup>2+</sup>, K<sup>+</sup>, citrate, HPO<sub>4</sub><sup>2-</sup>, carbonate (CO<sub>3</sub><sup>2-</sup>), Cl<sup>-</sup>, F<sup>-</sup>, etc. In addition to the hierarchical micro/nano-structure of bone, the mineral in human bone is not pure stoichiometric HA, which is partially substituted by elements such as Na, K, Sr, Cu, and F [3]. The replaced elements not only affect the physical structure of apatite but also strengthen its biological function, such as the importance of copper ions to endothelial cells [4]. Therefore, mimicking bone structure is an excellent choice for scaffold design.

The bioactivity of the hydroxyapatite could be enhanced by the inclusion of ionic substitutions, including Na<sup>2+</sup>, Mg<sup>2+</sup>, Sr<sup>2+</sup>, Zn<sup>2+</sup>, Fe<sup>3+</sup>, F, SiO<sub>4</sub><sup>4-</sup> and CO<sub>3</sub><sup>2-</sup> [5]. The substitution can affect the biological and mechanical properties. An ion covalent structural model of the apatite family shows a structure that accepts cationic and anionic substituents. These substitutions induce modifications in the lattice parameters and in crystallinity, which substantially influence the solubility of HA under physiological conditions without generating significant changes in the hexagonal apatite system [4]. These substitutions alter the crystal structure, inducing some extent of the structural disorder and so also changing the material's properties, including its crystallinity, stability, solubility, reactivity, crystal morphology, surface characteristics, bioactivity, and biocompatibility. There are several methods available to synthesize HA materials, which include combustion methods [6], hydrothermal methods, mechano-chemical synthesis [7], electrochemical deposition sol-gel techniques [8] and chemical precipitations [9].

Copper is well known to have a significant role in the human body, affecting blood vessel formation [10], and facilitating the release of vascular endothelial growth factor (VEGF), and cytokines from producing cells [11]. Copper, as a trace element in the human body, has a close association and role in angiogenic processes and is known to initiate endothelial cell migration towards angiogenesis [12]. Also, copper ions

Nomenclature & Symbols			
PBS	Phosphate Buffered Saline	VEGF	Vascular Endothelial Growth Factor
Mg-CS	Magnesium-Calcium Silicate Cement	CuHA	Copper doped-HA
MgHA	Magnesium Doped-HA	SEM	Scanning Electron Microscope

can substitute HA materials with Cu can improve the HA composition and biological properties [13]. A significant amount of information has been gained from understanding its role in angiogenic processes associated with tumor development [14].

Magnesium is the ten<sup>th</sup> most abundant element in the body; after potassium, it is the next most invertebrate. Half of the total amount of magnesium present in the body is associated with bone and appears to have two locations: one is an integral part of the HA lattice in the inorganic bone matrix, and the second is a more easily exchangeable cell surface-bound location.

Previous studies developed a fast setting and controllable degrading magnesium-calcium silicate cement (Mg-CS) by sol-gel for angiogenesis during new bone formation has been examined in vivo and in vitro experiments with calcium silicate-based materials [15].

Among the available literature about the analysis of ions released from HA fiber scaffolds, an understanding of the effect of Cu<sup>2+</sup> and Mg<sup>2+</sup> ions on the biological environment is still lacking.

However, these works did not consider if Cu<sup>2+</sup> or Mg<sup>2+</sup> could be applied to regulate the surface morphology of HA fiber scaffolds. But to investigate the release of Cu and Mg ions from HA fiber scaffolds. The results obtained a low amount of releasing of both Cu and Mg ions from the scaffolds.

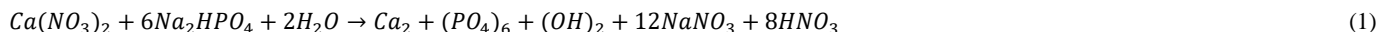
## 2. Methodology

### 2.1. Starting materials and synthesis methodology

All the chemical materials used in the synthesis were purchased from Kelong Chemical (Chengdu, Sichuan, China). Calcium nitrate Ca(NO<sub>3</sub>)<sub>2</sub>; diammonium phosphate (NH<sub>4</sub>)<sub>2</sub>HPO<sub>4</sub>, DAP; magnesium nitrate (Mg(NO<sub>3</sub>)<sub>2</sub>), and Copper nitrate (Cu(NO<sub>3</sub>)<sub>2</sub>) and disodium phosphate (Na<sub>2</sub>PO<sub>4</sub>, DSP).

#### 2.1.1. Synthesis of HA nanopowder

The HA powder was synthesized by the precipitation method [16], as follows: 0.1 mol/L of Ca(NO<sub>3</sub>)<sub>2</sub>·4H<sub>2</sub>O dissolved in a beaker comprised 100 mL of distilled water and formulating a range of Ca(NO<sub>3</sub>)<sub>2</sub>·4H<sub>2</sub>O mixed solution and kept at (Ca/Ca = 1% and Ca/P = 1.67) constant total molar concentration, as shown in equation 1, [17]. Then, 0.06mol/L Na<sub>2</sub>PO<sub>4</sub> was added drop wisely to the 30 mL of solution at a rate of 2 ml/min under string. After observing the gel formation, this gel was cooled at room temperature, centrifuged at 3500 rpm for 3 mins, and washed with distilled water further, and the product was dried in an oven at 80 °C for 2 hrs.



#### 2.1.2. Synthesis of Cu doped HA and Mg doped-HA

Copper doped HA (5CuHA) and magnesium doped-HA (5MgHA) were synthesized using an identical precipitation method. Solution(1): contains 0.005 mol/L of Cu(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O and 0.095 mol/L of Ca(NO<sub>3</sub>)<sub>2</sub>·4H<sub>2</sub>O dissolved in 100 ml of distilled water. Solution (2): comprised Mg(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O and Ca(NO<sub>3</sub>)<sub>2</sub>·4H<sub>2</sub>O dissolved in 100 ml of distilled water. Then, 0.06mol/L Na<sub>2</sub>PO<sub>4</sub> was added drop wisely to the 30 mL of solution at a rate of 2 ml/min under string.

The molar ratio on the initial solution was adjusted and kept at ((M + Ca)/P=1.67) and M/(M + Ca) = 5%), i.e., M = Cu, Mg. Then, the solution was adjusted the pH at value =7, as shown in Table 1 after observing the gel formation, this gel was cooled at room temperature, centrifuged at 3500 rpm for 3 min, and washed with distilled water further. The product was dried with an oven at 80 °C for 2 h., and later it was grinded. The equation 2 illustrated the ions substituted-HA biomaterial into the Ca<sup>2+</sup> site [18]:

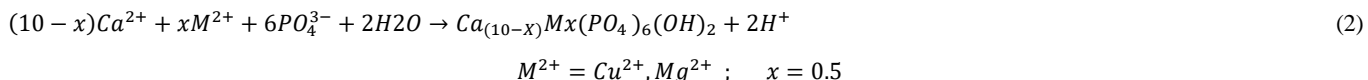


Table 1. Summary of compositions of copper and magnesium ions

Sample	Composition in solutions (wt.%)			Ratio P	Ca/P
	Cu	Mg	Ca		
CuHA	0.31	0.00	37.87	18.40	1.67
MgHA	0.00	0.12	39.70	18.40	1.67

### 2.2. Fabrication of HA and HA doped scaffolds

The sol-gel method was used to fabricate a series of groups of MgHA and CuHA scaffolds. Amount of 3 wt.% alginates was dissolved into 100 mL of distilled water at a ratio of 7 to 1 (HA/alginate solution, w/w). Then, separately in two beakers, we add 20 g of doped HA powders to the homogenous to synthesis HA slurry. The mixtures were steered for 12 hrs to homogenic composite suspensions. Subsequently, the suspension composite was placed in a syringe and dispensed in a CaCl<sub>2</sub> solution (200 mM) to rapidly solidify the deposit as shown in Fig. 1. later, the scaffold fibrous were placed in a cylindrical mold (a syringe) and pressed down to produce cylinder-shaped scaffolds [19] (Φ 0.5×1 cm). Finally, to fabricate reinforced HA scaffolds in favor of biological implantation, the fibrous scaffolds were sintered at 1200 °C for 12 hrs, [19].

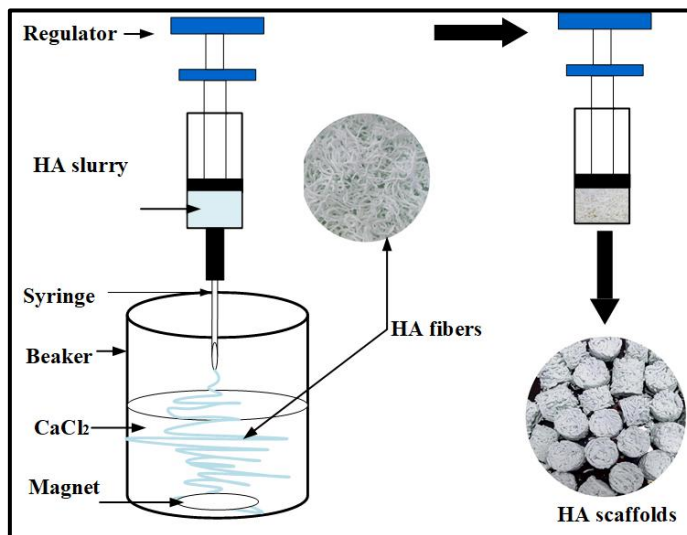


Fig. 1. The preparation of HA Fiber scaffolds by sol-gel method

### 3. Release Ions Assay of Cu/Mg from Fiber Scaffolds

To evaluate the ion release from CuHA and MgHA scaffolds, 0.5 grams of scaffolds were immersed in 10  $\mu$ L of phosphate-buffered saline (PBS) and incubated at 37°C in a humid atmosphere with 5% CO<sub>2</sub> for 1, 2, 3, and 4 weeks [20]. Three samples of CuHA and MgHA were used per material (n = 3). Meanwhile, the scaffold particles were collected to analyze and evaluate the release of copper and magnesium ions from the HA fiber scaffolds. Both copper and magnesium concentration in the medium was measured with a Sigma Aldrich copper assay kit (Cu, Mg, colorimetric method, China) and compared to control (i.e., Benjamin Moore<sup>®</sup> color samples (BM samples)) following the manufacturer's guidelines. Absorbance measurements were performed with a spectrophotometer at both 580 & 800 nm.

## 4. Results and Discussions

### 4.1. Optical microscopic analysis characterized MgHA and CuHA scaffolds

Fig. demonstrates the optical microscopic images of MgHA and CuHA scaffolds. Fig. 2(a) illustrates as-sintered MgHA scaffolds in white color (original color), while in Fig. 2 (b) the CuHA scaffold color tends to be (chocolate-like). This phenomenon (color change) may refer to the present of Cu-doped HA powder [20].

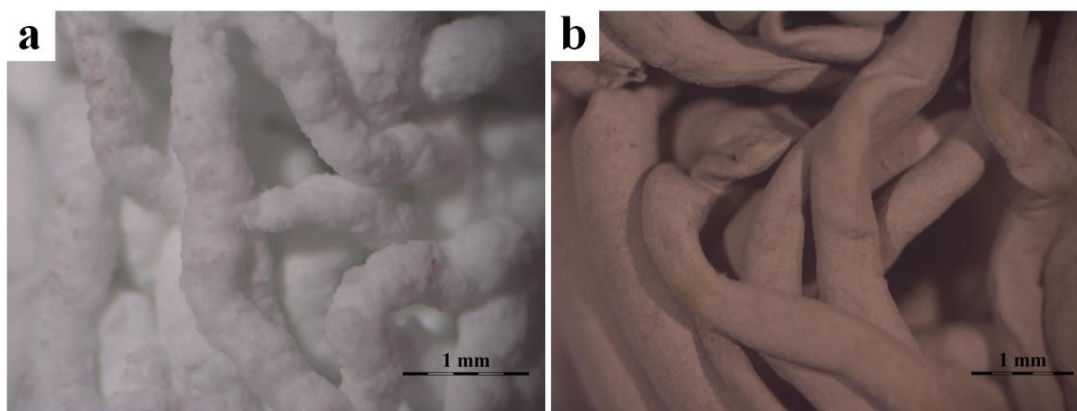


Fig. 2. SEM images; (a) MgHA, and (b) CuHA scaffolds

### 4.2. The release ions from the CuHA and MgHA scaffolds

As mentioned previously, the release rate of copper ions from two types of scaffolds MgHA & CuHA can be determined by the dissolution rate of the calcium phosphates and the content of substituted ions [21].

On one hand, as shown in Fig. 3, during the period immersed in PBS, the results obtained show a low amount of Cu and Mg ions are cumulated and released from fiber scaffolds (i.e., 15 % and 20 %, respectively). Thus, this may be due to the high sinter temperature of scaffolds (i.e., 1200 °C), which is above of evaporate temperature of Mg and Cu. So, the amount of ions may earlier evaporated during sintering from the fiber scaffolds. On the other hand, according to the previous result, both Cu and Mg had a significant effect on the scaffold's degradation and conversion.

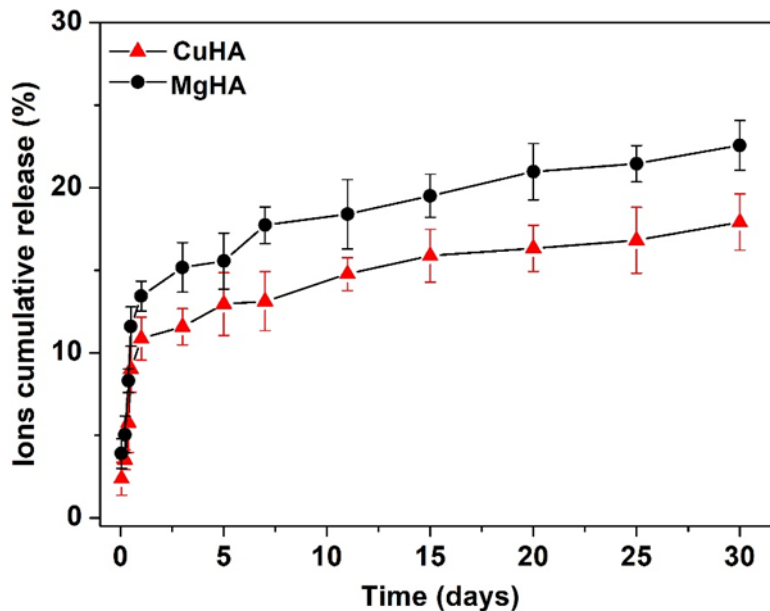


Fig. 3. Release of copper and magnesium ions from HA fiber scaffolds

## 5. Conclusion

- The release ions assay detects both Cu & Mg ions in the digested PBS during the period, which were degraded from both CuHA and MgHA fiber scaffolds, respectively.
- The copper and magnesium ions released from fiber scaffolds could affect angiogenesis capacity and hasten bone healing and regeneration.

## Acknowledgments

This work was supported financially by the National Natural Science Foundation of China (Grant No. 51572228) and Karary University, Khartoum, Sudan.

## References

- [1] N. Eliaz and N. Metoki, "Calcium Phosphate Bioceramics: A Review of Their History, Structure, Properties, Coating Technologies and Biomedical Applications," *Materials*, vol. 10, no. 4, 2017, <https://doi.org/10.3390/ma10040334>.
- [2] A. Fihri, C. Len, R. S. Varma, and A. Solhy, "Hydroxyapatite: A review of syntheses, structure and applications in heterogeneous catalysis," *Coordination Chemistry Reviews*, vol. 347, pp. 48-76, 2017, <https://doi.org/10.1016/j.ccr.2017.06.009>.
- [3] C. Combes, S. Cazalbou, and C. Rey, "Apatite Biominerals," *Minerals*, vol. 6, no. 2, 2016, <https://doi.org/10.3390/min6020034>.
- [4] M. Šupová, "Substituted hydroxyapatites for biomedical applications: A review," *Ceramics International*, vol. 41, no. 8, pp. 9203-9231, 2015, <https://doi.org/10.1016/j.ceramint.2015.03.316>.
- [5] Leilei, Zhang, Li Hejun, Li Kezhi, Liu Shoujie, Zhang Yulei, Yao Pei, Zhang Wenqi, and Chen Guanzheng, "Multi-layer SiC/Mg and F co-substituted hydroxyapatite/chitosan bioactive coating for carbon fibers," *Materials Letters*, vol. 164, pp. 360-363, 2016, <https://doi.org/10.1016/j.matlet.2015.10.167>.
- [6] S. K. R. S.K. Ghosh, B. Kundu, S. Datta, D. Basu, Synthesis of nano-sized hydroxyapatite, powders through solution combustion route under different reaction conditions, and M. S. E. 14–21., "Synthesis of nano-sized hydroxyapatite powders through solution combustion route under different reaction conditions," *Materials Science and Engineering: B* 176, no. 1, 14-21, 2011, <https://doi.org/10.1016/j.mseb.2010.08.006>.
- [7] W. P. Wijesinghe et al., "Facile synthesis of both needle-like and spherical hydroxyapatite nanoparticles: effect of synthetic temperature and calcination on morphology, crystallite size and crystallinity," *Mater Sci Eng C Mater Biol Appl*, vol. 42, pp. 83-90, Sep 2014, <https://doi.org/10.1016/j.msec.2014.05.032>.
- [8] S. K. O. Kaygili, R.H.A. Orainc, T. Ates, F. Yakuphanoglu, In vitro characterization, M. S. of polyvinyl alcohol assisted hydroxyapatite derived by sol-gel method, and E. C. 239–244., "In vitro characterization of polyvinyl alcohol assisted hydroxyapatite derived by sol-gel method", *Materials Science and Engineering: C* 35, 239-244 2014, <https://doi.org/10.1016/j.msec.2013.11.001>.
- [9] Wang, Peipei, Caihong Li, Haiyan Gong, Xuerong Jiang, Hongqiang Wang, and Kaixing Li. "Effects of synthesis conditions on the morphology of hydroxyapatite nanoparticles produced by wet chemical process." *Powder Technology* 203, no. 2, 315-321, 2010, <https://doi.org/10.1016/j.powtec.2010.05.023>.
- [10] Mroczek-Sosnowska, Natalia, Ewa Sawosz, Krishna Prasad Vadalasetty, Monika Łukasiewicz, Jan Niemiec, Mateusz Wierzbicki, Marta Kutwin, Sławomir Jaworski, and André Chwalibog. "Nanoparticles of copper stimulate angiogenesis at systemic and molecular level." *International journal of molecular sciences* 16, no. 3, 4838-4849, 2015, <https://doi.org/10.3390/ijms16034838>.
- [11] Luca, Ludmila, Anne-Laure Rougemont, Beat H. Walpoth, Robert Gurny, and Olivier Jordan. "The effects of carrier nature and pH on rhBMP-2-induced ectopic bone formation." *Journal of controlled release* 147, no. 1, 38-44, 2010, <https://doi.org/10.1016/j.jconrel.2010.06.011>.

- [12] M. A. Saghiri, A. Asatourian, J. Orangi, C. M. Sorenson, and N. Sheibani, "Functional role of inorganic trace elements in angiogenesis- Part II: Cr, Si, Zn, Cu, and S," *Crit Rev Oncol Hematol*, vol. 96, no. 1, pp. 143-55, Oct 2015, <https://doi.org/10.1016/j.critrevonc.2015.05.011>.
- [13] Xiao D.-Q., Wang D.-W., Ren J.-C., Duan K., Yao N., Lu X., Zheng X.-T., Weng J. Synthesis and Characterization of Copper-substituted Hydroxyapatite Microspheres. *J. Inorg. Mater.*;29:769–775, 2014, doi: 10.3724/Sp.J.1077.2014.13532.
- [14] N. J. Lakhkar, I. H. Lee, H. W. Kim, V. Salih, I. B. Wall, and J. C. Knowles, "Bone formation controlled by biologically relevant inorganic ions: role and controlled delivery from phosphate-based glasses," *Adv Drug Deliv Rev*, vol. 65, no. 4, pp. 405-20, Apr 2013, <https://doi.org/10.1016/j.addr.2012.05.015>.
- [15] Y. W. Chen, T. T. Hsu, K. Wang, and M. Y. Shie, "Preparation of the fast setting and degrading Ca-Si-Mg cement with both odontogenesis and angiogenesis differentiation of human periodontal ligament cells," *Mater Sci Eng C Mater Biol Appl*, vol. 60, pp. 374-383, Mar 2016, <https://doi.org/10.1016/j.msec.2015.11.064>.
- [16] F. Ren, Y. Leng, R. Xin, and X. Ge, "Synthesis, characterization and ab initio simulation of magnesium-substituted hydroxyapatite," *Acta Biomater*, vol. 6, no. 7, pp. 2787-96, Jul 2010, <https://doi.org/10.1016/j.actbio.2009.12.044>.
- [17] M. Sadat-Shojai, M. T. Khorasani, E. Dinpanah-Khoshdargi, and A. Jamshidi, "Synthesis methods for nanosized hydroxyapatite with diverse structures," *Acta Biomaterialia*, vol. 45, no. 45, pp. 7591-7621, 2015, <https://doi.org/10.1016/j.actbio.2013.04.012>.
- [18] Sadat-Shojai, Mehdi, Mohammad-Taghi Khorasani, and Ahmad Jamshidi, "Hydrothermal processing of hydroxyapatite nanoparticles—A Taguchi experimental design approach," *Journal of Crystal Growth*, vol. 361, pp. 73–84, 2012, <https://doi.org/10.1016/j.jcrysgro.2012.09.010>.
- [19] G.-S. Lee, J.-H. Park, U. S. Shin, and H.-W. Kim, "Direct deposited porous scaffolds of calcium phosphate cement with alginate for drug delivery and bone tissue engineering," *Acta biomaterialia*, vol. 7, no. 8, pp. 3178-3186, 2011, <https://doi.org/10.1016/j.actbio.2011.04.008>.
- [20] Gomes, Sandrine, Charlotte Vichery, Stéphane Descamps, Hervé Martinez, Amandeep Kaur, Aurélie Jacobs, Jean-Marie Nedelec, and Guillaume Renaudin, "Cu-doping of calcium phosphate bioceramics: From mechanism to the control of cytotoxicity," *Acta Biomaterialia*, vol. 65, pp. 462-474, 2018, <https://doi.org/10.1016/j.actbio.2017.10.028>.
- [21] Sekine, Kazumitsu, Minoru Sakama, and Kenichi Hamada. "Evaluation of strontium introduced apatite cement as the injectable bone substitute developments." In 2013 35th Annual International Conference of the IEEE Engineering in Medicine and Biology Society (EMBC), pp. 858-861. IEEE, 2013, <https://doi.org/10.1109/EMBC.2013.6609636>.